Joint Round Robin Test for DVD-R/-RW/-RAM

CeBIT Conference Seminar March 11, 2005

RW Products Promotion Initiative Recordable DVD Council





About Joint Round Robin Test (JRT)



RW Products Promotion Initiative

Joint Round Robin Test

Brief History



- Overview of Current JRT
 - Tested samples: 8x DVD-R, 4x DVD-RW,
 5x DVD-RAM related products
 - Total participation: 142 products, 54 companies
 - Total number of tested items: 449



JRT Participants

Manufacturers who participated in the joint round robin tests (in alphabetical order):

Almedio Inc., Alpine Electronics, Inc., AMC Co., Ltd., B.H.A Corporation, CMC Magnetics Corporation, CyberLink Inc., Daxon Technology Inc., DENON Ltd., Digion Inc., Fuji Photo Film Co., Ltd., Funai Electric Co., Ltd., Gigastorage Corporation, Hitachi, Ltd., Hitachi-LG Data Storage, Inc., Hitachi Maxell, Ltd., InterVideo Japan Inc., Kenwood Corporation, Lead Data Inc., LG Electronics Inc., Matsushita Electric Industrial Co., Ltd., Matsushita Kotobuki Electronics Industries, Ltd., MedioStream Inc., Mitsubishi Electric Corporation, Mitsubishi Kagaku Media Co., Ltd., MJC (Singapore) Pte Ltd, Moser Baer India Ltd, Nan Ya Plastics Corporation, NEC Corporation, Nero AG, NewSoft Technology Corporation, New Star Digital Co., Ltd., New Star Digital Japan Co., Optodisc Technology Co., Orion Electric Co., Ltd., Panasonic Communications Co., Ltd., Pioneer Corporation, Princo Corporation, Prodisc Technology Inc., RITEK Corporation, Samsung Electronics Co., Ltd., Sanyo Electric Co., Ltd., Sharp Corporation, Shinano Kenshi Co., Ltd. (Plextor), SKC Co., Ltd., Sony Corporation, Taiyo Yuden Co., Ltd., TDK Corporation, TEAC Corporation, Toshiba Corporation, Toshiba Samsung Storage Technology Corporation, Ulead Systems, Inc., UmeDisc Ltd., Victor Company of Japan, Limited, Yamaha Corporation







Reports by RRT*/RWPPI DVD-R and DVD-RW related products

* RRT stands for the Round Robin Test









- Participants
- Progress
- Test Reports by Working Group
 - Physical Format WG Test M6
 - Logical Format Writer WG Test W4
 - Logical Format Recorder WG Test R4
 - Playback Compatibility WG Test P8-1, P8-2, P9







RWPPI's RRT carried out the Stage-4 Round Robin Test for 8x DVD-R and 4x DVD-RW products.

49 companies from around the world participated in the tests.

Total world market shares of participating companies:

- DVD-R/RW discs: 90%
- DVD-R/RW writers: 70%
- DVD-R/RW recorders: 81%









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• Number of DVD-R/RW RRT Participants



8/40

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Physical WG

- Test M6 Outline
- The "Test M6" performed compatibility evaluations on 1x to 8x speed writing using 24 8x DVD-R discs from 22 manufacturers and 12 writers from 12 manufacturers.
- At the same time, compatibility evaluations on 2x and 4x speed writing was performed using 8 4x DVD-RW discs from 8 manufacturers and 12 writers from 12 manufacturers.
- The number of media company participants increased to 23, up from the 18 who participated in the previous tests. The DVD-R market share of participants approached 91%, while DVD-RW market share was 85%.
- <u>Test M6 Schedule</u> Sample preparation: Writing tests by each participant:

July-August, 2004 September-December, 2004







Physical WG

• Fig.1 8x DVD-R Disc Test Results











• Fig.2 4x DVD-RW Disc Test Results





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Physical WG

• Summary of Test M6 Results

8x DVD-R Disc

- Confirmation of disc and writer compatibility exceeded 95%. This included major characteristic tests such as Jitter and PI error.
- There were some combinations that showed poor compatibility. However, this was not because of fundamental writer or disc defects. This can be improved by adjusting the writing strategies associated with discs.

4x DVD-RW Disc

- Good compatibility was obtained for almost all disc and writer combinations.
- In the DOW results, however, adjustment of writing strategies was insufficient in certain combinations. This issue needs to be addressed.







Writer WG

- Scope of Writer WG:
 - Logical structures specified in the DVD-R/RW Specifications
 Part 1.
- Purpose of Test W4:
 - To confirm and improve the logical compatibility between writers through the execution of fundamental and important functions regarding recording on DVD-R/RW discs. This testing was undertaken to ensure that discs could be used comfortably with various writers.
- Products for Test W4:
 - Tested Discs: 8x DVD-R, 4x DVD-RW
 - Writers: One model per manufacturer. These included preproduction devices.







Writer WG

- Test W4 Items
 - Recording model test
 - Current widely-used commercial packet writing software was employed for DVD-R Incremental Recording and DVD-RW Restricted Overwrite tests.
 - A special test application was used to test DVD-RW Incremental Recording. This is one of the fundamental recording modes, however, it is rarely used.
 - Marginal test
 - Evaluation of DVD-R disc compatibility after repeated recordings by different writers in situations where little RMA remains.
 - Using six different kinds of amplitude, readability tests regarding NBCA signal amplitude (which is necessary for CPRM) were conducted.







Writer WG

- Test W4 Results
 - The total number of combinations in the Round Robin Tests was 324.
 - There were three issues reported.



 These problems have been solved through analyses and improvement measures.







- Summary of Test W4 Results
 - A high degree of compatibility among participating writers was achieved on all test items for the recording models used with DVD-R/RW.
 - It was confirmed that issues raised in previous tests have been resolved and improvements noted.
 - Causes of newly-raised issues were investigated and disclosed to participants.
 - All drives were able to read the DVD-R NBCA of one or more test media.
 - It seems that there were no logical problems reading NBCA.
 - Some drives were not able to read NBCA on test media recorded using marginal "NBCA signal amplitude" values. This physical issue is scheduled to be resolved in the future.
 - The tests helped develop common understanding regarding interpretation of format specifications.





Recorder WG

Test R4 Items

• Confirm high-speed disc, PAL and copy-once content using CPRM.

 NTSC Video mode on 8x DVD-R disc using CPRM 13 companies participated.
 PAL Video mode on 8x DVD-R disc 10 companies participated.
 NTSC VR mode with CPRM content on 4x DVD-RW 11 companies participated.









Result 1: NTSC Video Mode

Media: 8x DVD-R Disc with CPRM

-														
		А	В	С	D	Е	F	G	н	I	J	К	L	М
	Α		۲	٥	0	0	0	0	0	0	0	0	0	0
	В	0		0	0	0	0	0	٥	0	0	0	0	0
	С	0	۲		0	0	0	٥	٥	0	٥	0	٥	0
(u l	D	۲	۲	۲		0	0	0	0	۲	0	0	۲	۲
ğ	Е	۲	۲	۲	۲		0	0	0	٥	0	0	0	۲
L O	F	0	۲	۲	0	0		0	0	0	0	0	0	0
ပါ	G	0	۲	0	0	0	0		0	0	0	0	0	0
Ĩ	н	0	۲	0	0	0	0	0		0	0	o	o	0
brd	I	0	۲	٥	0	0	0	0	0		0	0	0	0
ecc	J	0	۲	۲	۲	0	0	0	0	0		0	0	۲
ي م	К	۲	۲	۲	۲	0	0	0	0	٥	0		0	۵
	L	0	۲	0	0	0	0	0	0	0	0	0		0
	М	۲	۲	۵	0	0	0	0	0	0	0	0	۲	

Evaluating Company

◎ : OK

o : Problem was solved in re-test phase.









Result 2: PAL Video Mode

Media: 8x DVD-R Disc

	Evaluating Company										
		Α	В	С	F	Н	I	J	К	L	М
	А		0	0	۵	۲	۲	۲	۲	۲	۲
y	В	0		0	۲	۲	۲	۲	0	۲	۵
an	С	0	0		۲	0	۲	۲	0	0	۲
d M	F	۲	۵	۲		۲	۲	۲	۲	0	۲
00	н	0	۵	۲	۲		0	0	0	0	0
ng	I	۲	0	۲	0	0		۲	۲	0	۵
rai	J	0	۵	۲	0	0	۲		۲	٥	۲
¢CO	к	۲	۵	۲	0	0	۲	٥		0	۵
ž	L	۵	۲	0	0	0	۵	0	0		0
	М	۲	۲	٥	۵	o	۵	٥	۲	۵	
						-					

o : Problem was solved in re-test phase.







Recorder WG

Result 3: NTSC VR Mode with CPRM

Media: 4x DVD-RW Disc with CPRM

Evaluating Company

У		А	В	С	D	G	н	I	J	к	L	М
oan	D	۲	۲	۲		۲	0	۵	٥	۲	۲	۲
lmo	G	۲	۵	۲	۲		0	۲	۲	۵	۵	0
g C	I	۲	۵	۲	۲	۵	0		0	۵	۵	٥
din	J	۲	0	۲	۲	۲	0	0		0	۲	٥
cor	К	۲	۲	۲	۲	۲	0	۲	۲		۲	٥
Re	L	۲	0	۲	۲	0	0	0	0	0		0

◎ : OK

o : Problem was solved in re-test phase.









Summary of Test R4 Results

Test R4:

316 combinations tested in Test R4.
 256 combinations tested in Video mode.
 60 combinations tested in VR mode.

Test Results:

Video Mode

236 combinations passed without re-test. (92%)

20 combinations had some issues. (8%)

VR Mode

49 combinations passed without re-test. (82%)

11 combinations had some issues. (18%)

31 combinations with issues were analyzed and fixed in the re-test phase. Through Test R4, high compatibility for R/RW was achieved.







Playback WG

•Test P8-1 Summary

Purpose:

- •Checking symptoms that may occur using 4x DVD-RW (ver1.2) Class 1 discs
- •Checking fatal errors on players/drives

Test Discs:

4 kinds of NTSC Video mode (finalized) discs.

Test Item:

Disc recognition, normal playback.

<u>Results:</u>

All testers reported

NO Problem Items.



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No Problem

100%



Playback WG

•Test P8-2 Summary

Purpose:

Playback compatibility check between following devices and discs.

Devices: Players and PC drives with playback applications

Discs: Finalized Video on DVD-R with CPRM, PAL Video on DVD-R, and CPRM contents (VR mode) on DVD-RW from Recorder WG



The 5% of items on which comments were made have already been resolved through analyses and improvement measures. Almost 100% compatibility was achieved for Test P8-2.







Playback WG

• Test P9 Summary

Purpose:

Playability check using marginal signal quality discs ("Not Acceptable" area) DVD-R (Write speed: 2x, 4x and 8x) DVD-RW (Write speed: 4x)

<u>Results:</u>

Only a few problems were reported within the "Not Acceptable" area (6/190 ~ 3%)



These problems occurred under combined conditions of high jitter and low asymmetry within "Not Acceptable" area.







Report of Product Compatibility for DVD-RAM Related Products

CeBIT Conference Seminar March 11, 2005

<u>Director</u> : Yong-chae Jeong (Samsung) <u>A. Director</u> : Hiroyuki Yamaguchi (Matsushita)







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Participants Test Results Test items and results Forward and Backward Compatibility Playability and Recordability of marginal discs VR Mode Compatibility with CPRM Merits of activity Summary







Participants

Total 22 worldwide companies participated in Round Robin Test.



The Number of DVD-RAM RRT Participants







Participants

The worldwide market share of participants:
 DVD-RAM Disc: 100%
 DVD-RAM Burner: 100%

DVD-RAM Recorder: 79%



Market shares of participants shows high coverage of DVD-RAM disc, DVD-RAM burner and DVD-RAM recorder market.







Test Results

Test Results Outline

Total 148 items were tested over 30 product models and each SWG has archived following results.

SWG1(testers): compatibility of developing tool
 64 items, 6 testers, pass ratio = 97%



Related product is not released into the market yet, or little effect to compatibility

SWG2(discs/burners): compatibility of physical and logical layer

34 items, 14 models, 100% pass ratio



50 items, 16 models, pass ratio = 91%





Related product is not released into the market yet, or soft ware will be updated through Web-site







Test Method

Check cross speed recording compatibility on 2x or 3x or 5x speed burner using 5x DVD-RAM discs.

Test Results

Backward Compatibility Test

/										
		2X burner			3X b	5X burner				
Cross Rec	ording Speed		2X Write			3X V	5X Write			
			А	В	С	D	E	F	G	Н
Ore havened	2X OW*	Α	pass	pass	pass	pass	pass	pass	pass	pass
zx burner		В	pass	pass	pass	pass	pass	pass	pass	pass
	3X OW	С	pass	pass	pass	pass	pass	pass	pass	pass
3y burner		D	pass	pass	pass	pass	pass	pass	pass	pass
5x burner		Е	pass	pass	pass	pass	pass	pass	pass	pass
		F	pass	pass	pass	pass	pass	pass	pass	pass
Ex burner	5X OW	G	pass	pass	pass	pass	pass	pass	pass	pass
5x burner		Н	pass	pass	pass	pass	pass	pass	pass	pass

*OW: Over-write



Forward and Backward Compatibility

Results

CWG

RDVDC

- The overwrite compatibility of 5x speed recorded disc by 2x and/or 3x speed burners is confirmed. (Backward compatibility)
- The overwrite compatibility of 2x or 3x speed recorded disc by 3x or 5x speed burners is also confirmed. (Forward compatibility)
- The 5x DVD-RAM discs can be used without worry about recording speed of your burners.



CWG RDVDC Playability & Recordability for marginal discs

Test Procedure

- Created upper or lower limit disc on manufacturing process

 (1)Radial & Tangential tilt
 (2)Reflectivity
 (3)Write sensitivity
 (4)Axial runout
 (5)Radial runout
- Write and read test at inner, middle and outer area of the marginal discs.



CWG RDVDC Playability & Recordability for marginal discs

Results

Marginal Disc	Number	Test burner (write/Read)										
	of discs	Α	В	С	D	E	F	G	Н	I		
Radial & tangential tilt	7	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass		
Reflectivity	6	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass		
Write sensitivity	5	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass		
Axial runout	4	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass		
Radial runout	4	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass		
Total	26											

All drives passed the criteria and no problem reported.

User can use 5x DVD-RAM discs without worry about its manufacturing dispersion.





Test Procedure

- Each CPRM supported equipment records copy once contents to make a test disc.
- The other CPRM supported equipment playback the test discs
 Playback



The compatibility of VR mode with CPRM was confirmed between 9 products of 7 companies





CWG RDVDC

Merits of CWG activity

Compatibility improved through activity

pass ratio	right after 1st test	after improvement *			
SWG1	93 %	<mark>97</mark> %			
SWG2	100%	100%			
SWG3	86%	<mark>9</mark> 1%			
Total	<mark>98</mark> %	99 %			

* Pass ratio on March. 3rd 2005

- Offer various services for members
 Disclosure of the results on homepage
 - Offer valuable tools for product design and development
 - Test Method and Criteria
 - Reference Disc and Test Disc lending service





CWG RDVDC

Merits of CWG activity

RDVDC Recordable DVD Council





CWG RDVDC

- Confirmed and achieved high compatibility of 5X DVD-RAM related products including;
 - Forward and Backward compatibility
 - VR mode with CPRM
 - Marginal Manufactured Discs
- Compatibility improvement through our activity.
- CWG offers various member services.
 - Test Tools
 - Test Guideline
 - Disc Lending Services





Summary of JRT DVD-R/-RW/-RAM

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Summary

- JRT Summary
 - Largest world wide recordable DVD compatibility test
 - 142 products, 54 companies, 7 countries
 - 449 test items
 - Improve and confirm high compatibility of DVD-R, DVD-RW, DVD-RAM related products.
 - DVD-R: 96%
 - DVD-RW: 99%
 - DVD-RAM: 99%

including,

Marginal Discs, VR mode with CPRM, PAL video recorders





Future Activities

- Continuation of RWPPI and RDVDC relationship
 - Collaboration on JRT
 - Check and improve compatibility among DVD related products
 - Follow progress in DVD specifications
- Activity Plan (2005Q2 2006Q1)
 - Focusing On:
 - Compatibility of high-speed recording products
 - 16x speed DVD-R, 6x speed DVD-RW, 16x speed DVD-RAM
 - Compatibility of new specifications
 - Dual Layer DVD-R
 - Compatibility of new class products
 - Compatibility check of prospective and new DVD products
 - DVD recorders, cameras, burners, and PC application software





Thank you !





- JRT Reports:
 - Round Robin Test for 8x DVD-R, 4x DVD-RW
 - Mr. Fujiki: Physical Format WG Chair, RRT/RWPPI
 - Round Robin Test for 5x DVD-RAM
 - Mr. Jeong: Director, CWG/RDVDC
 - Mr. Yamaguchi: Co-Director, CWG/RDVDC



